



AEROFLOW BRAKE TUBE FLARING TOOL AF98-2048

The Flaring tool must be mounted securely so it does not move during operation. It may be mounted permanently onto your work bench or placed in a vice. Attach the flaring tool head to the body. Install lever to tool body by pushing it into the hole on the side. Then simply place the correct diameter clamps to the tools body between the allocated slots. (Ensure they are facing the right way for the desired flare.) Next insert the pipe inside the clamps. Slightly tighten the handle in order to secure the pipe in the clamps. Rotate the head to the flat punch (OPT0).

Pull the handle pushing the pipe back into the correct position for flaring. Once the pipe is back in the correct position tighten the vice so the pipe is secure and unable to move during operation.

Aeroflow's brake flaring tool AF98-2048 gives you the opportunity to choose either a single or double flare. Rotate the tool head to the correct size flare choosing OPT1 this function will perform a single flare. If you want a double flare, without touching the pipe rotate the tools head around the matching OPT2 size and proceed with the second stage of the flare.

NOTE: For a quality finish on the flare we recommend the hand line be cut with AF98-2022 to ensure a quality cut.

Clean out hand line before flaring and the use of a lubricant is recommended.

For a full range of Aeroflow's brake range and a demonstration video on the Aeroflow Flare tool please

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